

Steel Construction Certification Scheme

Certificate of Registration

This is to certify that the
Welding Quality Management System
of

G R Carr (Essex) Ltd

Archers Fields, Burnt Mills Industrial Estate, Basildon, Essex, SS13 1DN

complies with the requirements of

BS EN ISO 3834-2:2021

The Scope of Registration is:

**Fabrication of structural steel work up to EXC 4.
Fabrication and welding of ferrous and non-ferrous
metals for the nuclear, civil, petrochemical, and other
specialist industries.**

Certificate number: W 641

Initial registration: 05 April 2022


Latest issue: 22 March 2025

Expiry date: 03 April 2028

To confirm the validity of this certificate, please click on the link at www.steelcertification.co.uk



Chairman:
Dr S Pike
MIMMM C.Eng



Scheme Manager:
Daulyne Ako

WELDING QUALITY MANAGEMENT SYSTEM SCHEDULE

G R Carr (Essex) Ltd

Archers Fields, Burnt Mills Industrial Estate, Basildon, Essex, SS13 1DN

Product Standards	BS EN 1090-2:2018+A1:2024, BS EN 13445-1:2014 +A1, BS EN 13480-1:2017, ASME B31.3, and client specifications as applicable.
Welding and Inspection Standards	BS EN 1090-2:2018+A1:2024, BS EN 15614-1:2017+A1, BS 4515-1:2009, ASME IX and application standards as applicable.
Welding Process(es)	111 – MMA manual metal arc welding 135 – MAG welding with solid wire electrode 136 – MAG welding with flux cored electrode 141 – TIG welding with solid filler material (wire/rod)
Base Material(s)	Carbon Steel Base Material(s) up to and including in accordance with BS EN 10025-2. S355 J2 & EN 15608 Groups 1 and 11 steels Stainless Steel and Duplex Stainless Steels in EN 15608 Groups. 8 & 10 Cr Mo Steels in EN 15608 Groups 1.1, 4.2, 5.1, 5.2, 5.3, 5.4 & 6.4 Monel & Hastelloy in EN 15608 Groups 42 & 43 Material Ranges: Carbon Steel 3mm to 90mm, Stainless 3mm to 44mm, Duplex Stainless 1.38mm to 11.1mm, Monel up to 12mm max, Hastelloy up to 10mm max, Transitional 3mm to 11.08mm and Cr Mo Steel up to 27mm max.
Responsible Welding Coordinator (s)	David Jefferies – SCCS approved (up to and including EXC 4) Brian Sadler - SCCS approved (up to and including EXC 2) Abhishak Bhageeradham - SCCS approved (up to and including EXC 2)

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