

**Steel Construction Certification Scheme Limited**

4 Whitehall Court, Westminster,  
London SW1A 2ES

Tel: +44 (0) 20 7839 3980

Email: [sccsinfo@steelconstruction.org](mailto:sccsinfo@steelconstruction.org)

[www.steelconstruction.org](http://www.steelconstruction.org)

## Welding Certificate

### 2273 – CPR – 0666 – WC

In compliance with BS EN 1090-1:2009+A1:2011, table B.1, the following has been stated:

This Welding Certificate is an

annex to the EC-Certificate of the Factory Production Control (FPC) 2273 – CPR – 0666

This Welding Certificate is only valid in conjunction with the aforementioned EC-Certificate in the scope of the Construction Products Regulation or CPR.

<b>Manufacturer</b>	<b>G R Carr (Essex) Ltd</b>
<b>Facilities of the Manufacturer</b>	Archers Fields, Burnt Mills Industrial Estate, Basildon Essex, SS13 1DN
<b>Standard</b>	<b>BS EN 1090-2:2018 and BS EN 1090-3:2019</b>
<b>Execution Class</b>	up to EXC 4 according to BS EN 1090-2:2018
<b>Welding Processes</b>	111 – Manual Metallic Arc welding with a covered electrode 141 – TIG welding with solid filler material 135 – MAG welding with solid wire electrode 136 – MAG welding with flux cored electrode
<b>Base Material(s)</b>	1.4301 (X5CrNi18-10), 1.4307 (X2CrNi18-9), 1.4401 (X5CrNiMo17-12-2) 1.4404 (X2CrNiMo17-12-2), 1.4410 (X2CrNiMoN25-7-4), In accordance with BS EN 10088-4 & 5, BS EN 10296-2, BS EN 10297-2 EN AW-5083 according to BS EN 573-3 EN AW-6082 according to BS EN 573-3 Up to and including S355J2 in accordance with BS EN 10025 Up to and including S355J2H in accordance with BS EN 10210-1 Up to and including S355J2H in accordance with BS EN 10219-1
<b>Responsible Welding Coordinator</b>	David Jefferies – competency assessed (up to and including EXC 4)
<b>Alternate</b>	Peter Smith - SCCS competency assessed (up to and including EXC 2) Brian Sadler - SCCS competency assessed (up to and including EXC 2)
<b>Attestation</b>	This certificate attests that all procedures for the execution and surveillance of welding works in connection with <b>BS EN 1090-1:2009+A1:2011</b> are implemented.
<b>Date of first issue</b>	<b>March 2019</b>
<b>Date of this issue</b>	<b>03 February 2021</b>
<b>Date of expiry</b>	<b>20 March 2022</b>
<b>Validity Period</b>	This certificate remains valid as long as the conditions laid down in the harmonised standard in reference or the manufacturing conditions in the factory or the FPC itself are not modified significantly.

This certificate will remain current subject to the company maintaining its system to the required standard. This will be monitored regularly by Steel Construction Certification Scheme Ltd. Further clarification regarding the scope of this certificate and the applicability of the relevant standards requirements (see welding certificate) may be obtained by consulting Steel Construction Certification Scheme Ltd.

**Chairman:**  
Dr S Pike  
MIMMM C.Eng

To confirm the validity of this certificate, please click on the following link [www.steelcertification.co.uk](http://www.steelcertification.co.uk)

**Director of Certification:**  
SL Blackman  
Dip NEBOSH Env Dip NEBOSH CMIOSH ACQI